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An elliptic  $BC_n$  generalization of the classical two parameter Bailey Lemma will be given, and a basic (trigonometric) one parameter  $BC_n$  Bailey Lemma will be presented as a limiting case. Several summation and transformation formulas associated with the root system  $BC_n$  will be proved as applications, including a multiple  ${}_6\varphi_5$  summation formula. This identity will be specialized to generate an infinite family of multiple multilateral series. Standard determinant evaluations are then used to compute  $D_n$  generalizations of Euler's Pentagonal Number Theorem in terms of determinants of theta functions. (Received August 06, 2006)